supricolor

3D PRINTING FILAMENT

PREMIUM MATERIALS
FOR A MORE CREATIVE WORLD

Wide Material Range

Vibrant Colors

Stable Printing

Eco-Friendly & Safe



Contact Us

sales@supricolor.com

www.supricolor.com

Manufacturing know-how. Built for partnership.



FILAMENT PRODUCTION REFERENCE

SUPRICOLOR draws on experience in printer-consumables manufacturing, product development and international supply. Our filament programme brings together material, color and format choices, with practical support for your product and packaging needs.

01

MANUFACTURING & R&D

Experience in printer-consumables manufacturing, product development and production.

02

BROAD MATERIAL RANGE

25 material types across five collections, from everyday PLA to engineering grades.

03

PRODUCT & PACKAGING CHOICE

Discuss material, color and format options, including private-label packaging for your market.

04

INTERNATIONAL SUPPORT

Product enquiries and order coordination for business customers worldwide.



MATERIALS / FINISHES / FORMAT

PRODUCT PLANNING

Materials. Colors. Your brand.

Start with the application. Then match the material, finish and format to the product you want to create.

01

DEFINE THE APPLICATION

Consider the form, surface character and practical demands of your project.

02

CHOOSE THE MATERIAL

Compare material families and colors, then discuss spool format, brand presentation and packaging for your project.

03

REVIEW THE PRINT

Check a sample and grade-specific printing guidance before finalising your product specification.

Product information, clearly organised.

Bring the material profile, safety information and supporting reports together for the product you choose.

01 Material data

Review the material profile and handling guidance for your selected grade, together with reference printing conditions.

02 Test documentation

Match each report to its named report holder, tested sample and scope. Request the documentation applicable to your chosen material.

03 Shipment information

Confirm product format, packing details and any transport documents required for the selected material and shipment.

Specify with confidence.

Tell us your material, color and intended application. We can help you identify the relevant product information.

Documentation is material- and report-specific.

Find your material.

Start with the project.
Explore the finish.
Choose the right material.

25 MATERIALS

5 COLLECTIONS

01

PLA SERIES (13) 06-19

PLA **07**
PLA+ **08**
PLA High Speed **09**
PLA Matte **10**
PLA Translucent **11**
PLA Silk **12**
PLA Silk Dual-Color **13**
PLA Silk Tri-Color **14**
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02

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03

Food-Contact PLA (1) 25

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04

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supricolor®

3D PRINTING FILAMENTS

01 PLA SERIES

Reliable Prints
Vibrant Creations

Easy Printing | Rich Colors | Smooth Surface | Stable Performance



Why Choose Supricolor PLA?

From everyday printing to premium aesthetic effects, Supricolor PLA series offers reliable quality, rich colors and smooth surface finish, helping you turn ideas into beautiful creations.

Everyday & Performance PLA

Reliable and versatile, perfect for daily printing needs.

- 01 PLA
- 02 PLA+
- 03 PLA High Speed

Aesthetic PLA

More colors and textures to inspire your creativity.

- 01 PLA Matte
- 02 PLA Silk (Single Color)
- 03 PLA Dual-Color
- 04 PLA Tri-Color
- 05 PLA Quad Color
- 06 PLA Metallic
- 07 PLA Wood
- 08 PLA Marble
- 09 PLA Translucent
- 10 PLA Glow in the Dark

Color Your Ideas
Shape a Better Tomorrow

PLA

Everyday ideas. Easy starts.

1.75 mm | Easy printability / Smooth surface

An accessible material for practice prints, decorative pieces and basic prototypes. Easy printing, stable extrusion and a smooth surface make PLA a practical starting point for everyday projects.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤300 mm/s	ON

PROJECT IDEAS

Practice prints / Decorative models / Basic prototypes

Start with the listed profile and tune for the printer and model.

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

32 COLORS



PLA+

A tougher direction for everyday printing.

1.75 mm | Improved toughness / Low shrinkage

A modified PLA designed for improved toughness and impact resistance. Low shrinkage and straightforward printing support prototypes, decorative models and everyday parts that benefit from an upgraded PLA formulation.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤300 mm/s	ON

PROJECT IDEAS

Everyday parts / Prototypes / Creative models

Confirm the PLA+ grade when ordering; profiles can vary by formulation.

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

35 COLORS



PLA High Speed

Move from idea to print faster.

1.75 mm | Improved flow / Quick cooling

A PLA formulation optimized for faster printing through improved flow and quick cooling. Designed for stable extrusion, good layer adhesion and fine detail, it suits rapid prototypes and efficient everyday printing.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤300 mm/s	ON

PROJECT IDEAS

Rapid prototypes / Iterative design / Everyday printing

Available speed depends on melt flow, cooling and the complete printing setup.

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

05 COLORS



Gray White Black



Red Beige

PLA Matte

Soft color. A quieter surface.

1.75 mm | Matte finish / Reduced glare

A soft, low-gloss surface reduces glare and makes layer lines less visible. Low shrinkage and stable extrusion suit figurines, home accessories, cosplay props and design prototypes.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤300 mm/s	ON

PROJECT IDEAS

Home accessories / Figurines / Design prototypes

Use consistent settings to keep the low-gloss appearance even across the print.

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

21 COLORS



PLA TRANSPARENT

Crystal Clarity, Vibrant Possibilities

1.75 mm High transparency / Smooth surface

Translucent, vibrant PLA designed for creative models and decorative prints. The clear finish shows light and detail in every printed form.



APPLICATION REFERENCE

DIAMETER	NET WEIGHT	TOLERANCE	NOZZLE
1.75 mm	1 kg	±0.02 mm	190–220°C

Available Colors

06 COLORS



Jelly Red



Peach



Golden Lemon



Emerald



Crystal Blue



Crystal Purple

PLA Silk

Silky shine. Vivid color. Easy printing.

1.75 mm Silky gloss / Smooth printing

Rich colors and a smooth silk finish bring designs to life. A polished look straight from the printer highlights every curve. Easy printing for decorative vases, flowers and display pieces.



APPLICATION REFERENCE

SOLID SILK / STARTING PROFILE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤200 mm/s	ON

PROJECT IDEAS

* Starting settings depend on the printer and model. Colors and application images are visual references.

Available Colors

11 COLORS

SINGLE-COLOR SILK



PLA Silk Dual-Color

Two colors. One expressive surface.

1.75 mm Silk-like luster / Satin-like surface

Two colors and a silk-like sheen bring depth to every curve. Explore fourteen pairings, with color interplay that changes with the form, its orientation and your viewing angle.



APPLICATION REFERENCE

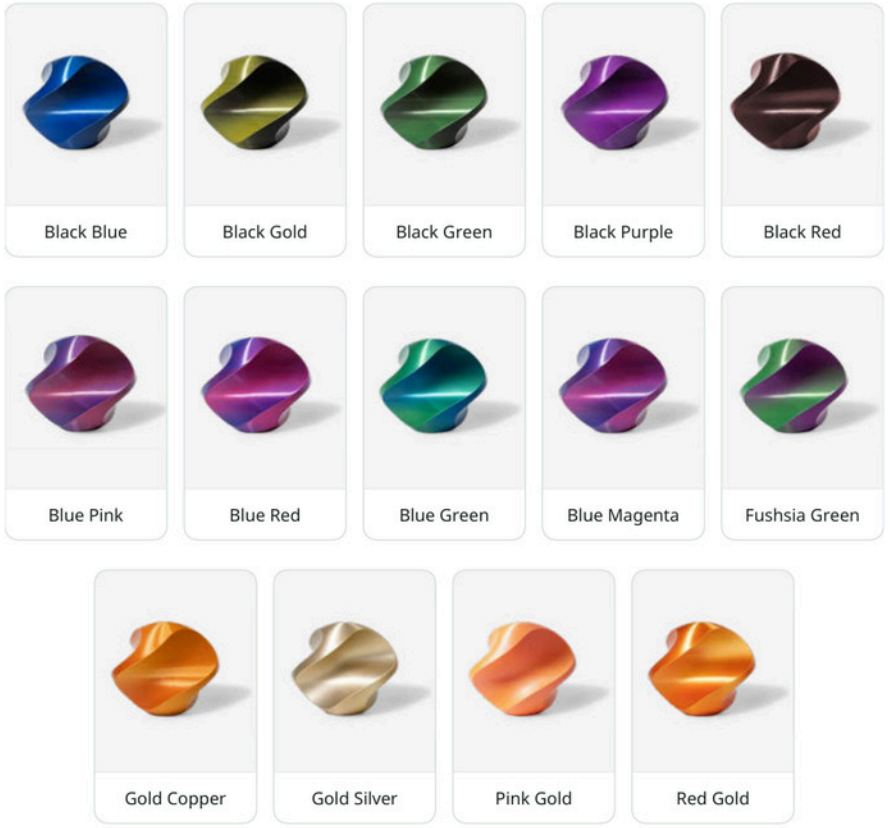
NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤200 mm/s	ON

PROJECT IDEAS

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

14 COLORS



PLA Silk Tri-Color

Three colors in every curve.

1.75 mm Silk-like luster / Three-color effect

Three colors and a silk-like sheen bring every curve to life. Explore seven blends, with color interplay that changes with the form, its orientation and your viewing angle.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤200 mm/s	ON

PROJECT IDEAS

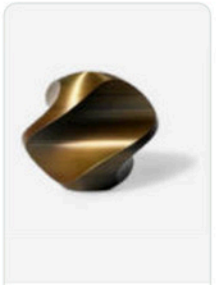
* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

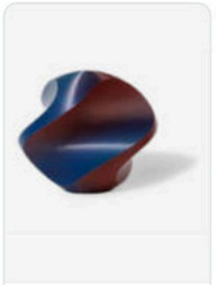
07 COLORS



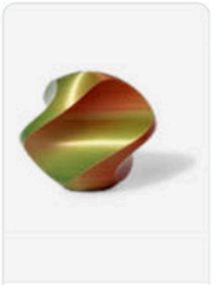
Gold-Silver-Copper



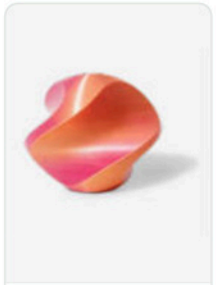
Gold-Copper-Black



Red-Green-Blue



Red-Yellow-Green



Red-Gold-Purple



Gold-Green-Fuchsia



Blue-Green-Purple

PLA Silk Quad Color

Four colors. A shifting silk finish.

1.75 mm Silk-like luster / Four-color effect

Four colors and a silk-like sheen add depth to every curve. Explore four blends, with color interplay that changes with the form, its orientation and your viewing angle.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤200 mm/s	ON

PROJECT IDEAS

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

04 COLORS



Red-Blue-Black-White



Blue-Gold-Silver-Red



Purple-Blue-Yellow-Red



Red-Blue-Yellow-Green

PLA Metallic

Metallic character. Creative color.

1.75 mm Metallic appearance / Decorative finish

A metallic visual finish combines with the familiar processing characteristics of PLA. Use curved surfaces and sculptural forms to bring out the luster in decorative objects and display pieces.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤300 mm/s	ON

PROJECT IDEAS

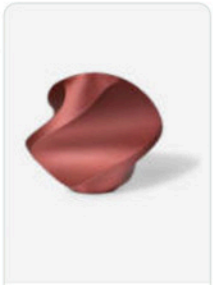
* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

07 COLORS



Rose Gold



Copper Orange



Coffee Gold



Autumn Gold



Starlight Silver



Aurora Green



Starry Blue

PLA Wood

A natural touch. A matte finish.

1.75 mm 5%-15% wood fiber content / Matte surface

Wood fibers blended with PLA create a matte, wood-inspired surface for decorative models. A 5%-15% wood-fiber formulation brings a warm natural appearance and a low-reflection finish.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	**45-65 °C**	**≤200 mm/s**	**ON**

Wood-fiber content is listed as 5%-15%. Confirm the formulation for your order.

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

01 COLOR



Wood Color

PROJECT IDEAS

Decorative models / Desk accessories / Crafted forms

PLA Marble

Stone-inspired texture. Refined everyday forms.

1.75 mm Marble-like finish / Mineral-filled PLA

A PLA-based material with natural mineral particles and a marble-like surface. Its fine stone-inspired detail suits decorative objects, artistic models and visual prototypes.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
190-230 °C	45-65 °C	≤200 mm/s	ON

PROJECT IDEAS

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

02 COLORS



Marble



Brick Red

PLA Glow in the Dark

Charge with light. Reveal after dark.

1.75 mm Light-activated glow / Translucent daylight appearance

Phosphorescent pigments absorb light and create a visible glow in darkness. A translucent daylight appearance and six glow colors bring a different visual effect to decorative models, signs and creative displays.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	NOZZLE SIZE
200-210°C	50-60°C	50-100 mm/s	0.4 mm

PROJECT IDEAS

* Settings depend on printer, flow and model. Colors and application images are visual references.

Available Colors

06 COLORS

Glow colors shown after light charging.



Glow Orange Red



Glow Rose Red



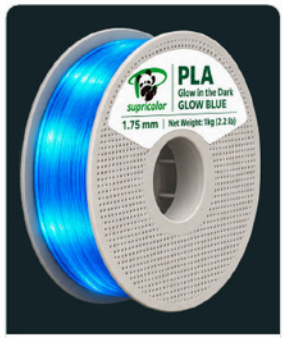
Glow Green



Glow Purple



Glow Teal



Glow Blue

supricolor

3D PRINTING FILAMENTS

02 PETG SERIES

A practical material.
A personal finish.

- P — Practical
- M — Low-gloss
- S — Stone-like
- T — Translucent



Why Choose Supricolor PETG?

Explore everyday PETG, low-gloss matte, marble-inspired shades and translucent colors. Match the material and surface character to the form you want to make.

PETG SERIES

Four material choices for practical and visual needs.

01 PETG Basic
Practical performance · broad color palette

02 PETG Matte
Low-gloss surface · everyday objects

03 PETG Marble
Stone-inspired texture · refined visual effect

04 PETG Translucent
Light-transmitting color · decorative prints

APPLICATION IDEAS

Architectural models · Toys · Home decoration · Tools · Jewelry / accessories

Color Your Ideas

Shape a Better Tomorrow

PETG Basic

Practical performance. A broad color palette.

1.75 mm Impact toughness / Functional parts

Balanced toughness and strength for everyday functional prints. Create practical parts, fixtures and components in a palette of solid colors with a transparent option.



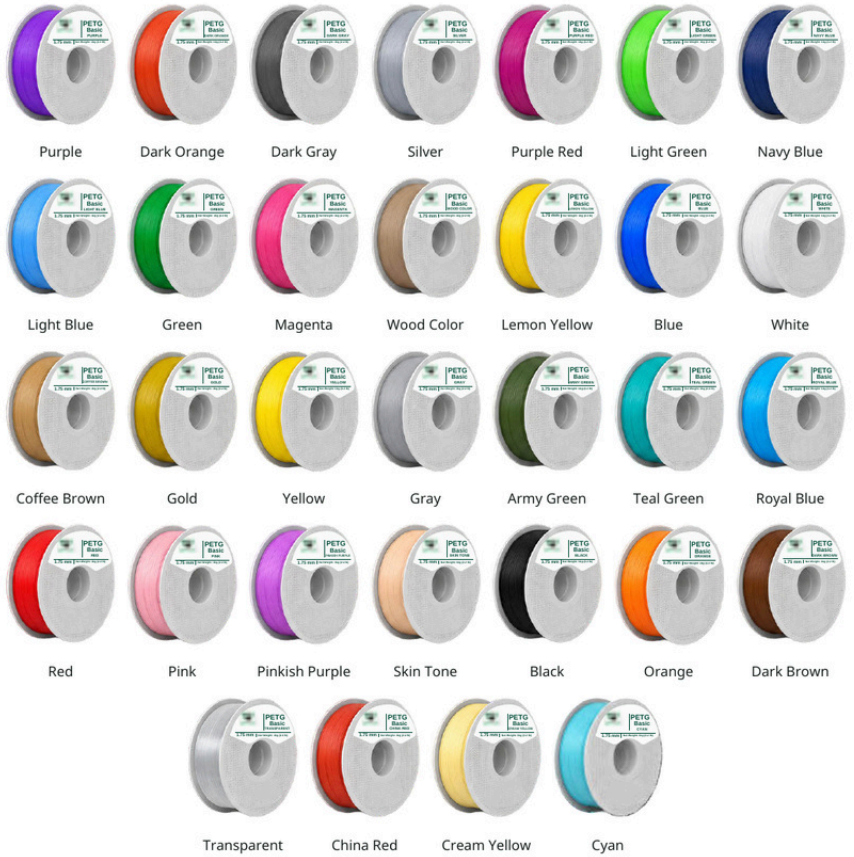
APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
245-255 °C	75-85 °C	≤200 mm/s	ON

PROJECT IDEAS

Color collection

32 COLORS



PETG Matte

Practical forms. A quieter finish.

1.75 mm Low-gloss surface / Everyday objects

A low-gloss PETG finish brings a calm, considered look to useful everyday objects. Explore clean shapes, rounded corners and subtle surface detail for your next design.



APPLICATION REFERENCE

PROJECT IDEAS

Desk organizers / Protective covers / Design prototypes / Home accessories

PRINT PROFILE

Color collection

04 COLORS



Black



White



Blue



Red

Ask for the current color selection.

PETG Marble

Marble-inspired style. PETG versatility.

1.75 mm Stone-like patterns / Good layer adhesion

A stone-like finish brings visual texture to PETG, with good layer adhesion, low warping and a durable character. Four softly colored marble shades suit decorative parts, artworks and display models.



APPLICATION REFERENCE

NOZZLE	HEATED BED	PRINT SPEED*	COOLING FAN
240-270°C	75-85°C	≤200 mm/s	ON

PROJECT IDEAS

Color collection

04 COLORS



Marble White



Marble Light Red



Marble Light Blue



Marble Light Green

PETG TRANSPARENT

Transparent and Vibrant

1.75 mm Transparent effect / Neatly wound

Bright translucent PETG for detailed, light-transmitting creations. A durable material for decorative projects with vivid color.

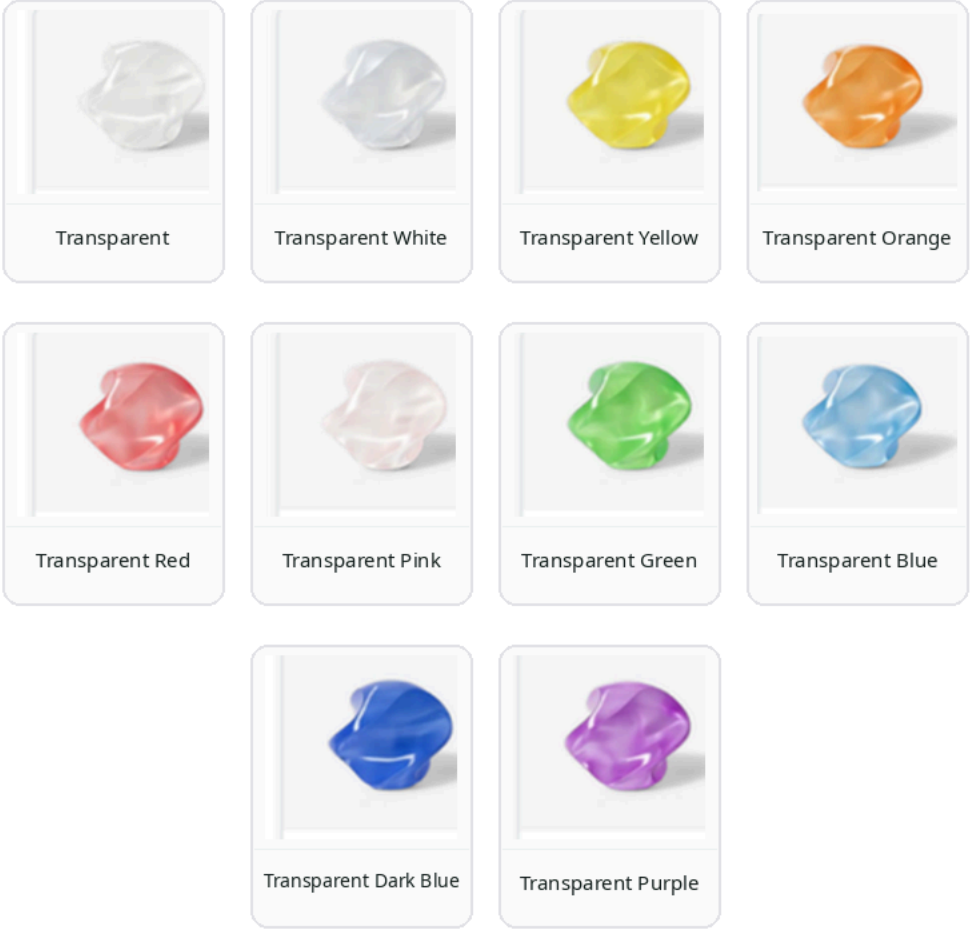


APPLICATION REFERENCE

DIAMETER	NET WEIGHT	TOLERANCE	NOZZLE
1.75 mm	1 kg	±0.02 mm	230–260°C

Available Colors

10 COLORS



Food Safe PLA Pure*

Clean prints for everyday creations.

1.75 mm Pure formulation / Smooth detail

A purity-focused PLA for clean extrusion and smooth, detailed prints. Explore custom cookie cutters, embossing tools and dry-food scoops*, with eleven colors for everyday creativity.



APPLICATION REFERENCE

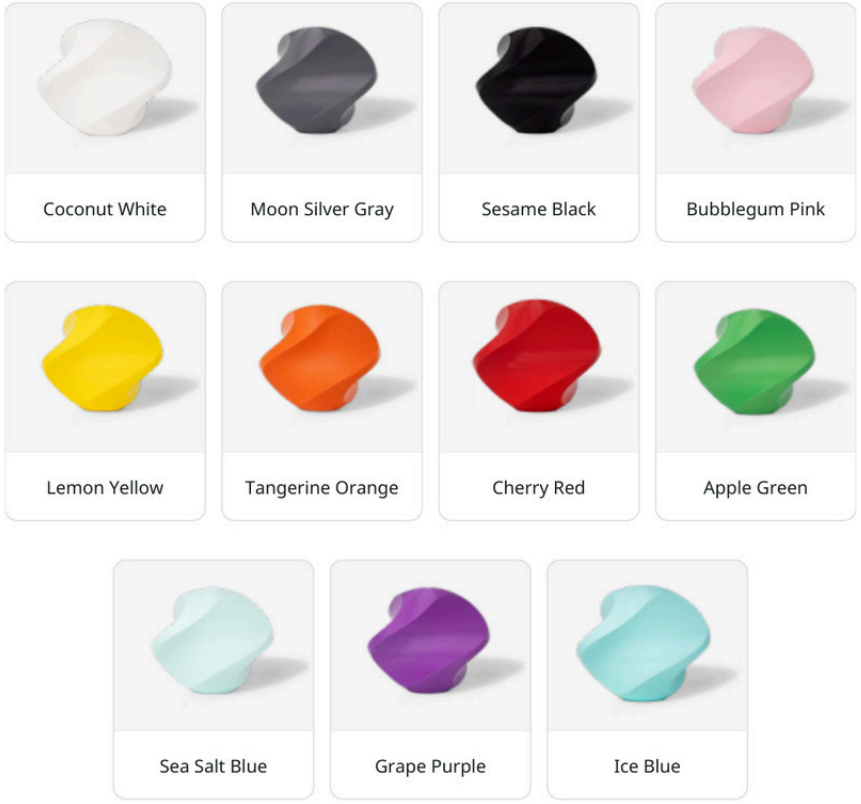
REFERENCE PRINT SETTINGS

NOZZLE	HEATED BED	PRINT SPEED	COOLING FAN
190-230°C	35-65°C	<200 mm/s	ON

PROJECT IDEAS

Color collection

11 COLORS



04

FLEXIBLE

Give your ideas room to move.



MATERIALS FOR YOUR NEXT IDEA

Explore TPU 95A and PEBA for flexible, elastic forms. Start with the part you want to develop, then match the material, feed path and printing profile to the movement it needs.

TPU 95A / PEBA

EXPLORE THE MATERIAL. IMAGINE THE RESULT.

TPU 95A

High elasticity and softness for flexible parts.

Ideal for phone cases, shoe insoles, bags, tires, seals and other flexible applications.



Easy to Print

High Compatibility

Wear Resistance

Flexible Use

Available Colors (12)

A rich variety of colors to inspire creativity and make every print stand out.

White	Transparent	Silver	Gray
Black	Beige	Yellow	Orange
Red	Green	Blue	Purple

Product Parameters

Diameter	Net Weight	Tolerance	Printing Temperature
1.75 mm	1 kg	±0.02 mm	210 – 230°C

PEBA FILAMENT

PEBA is a next-generation flexible 3D printing filament that combines nylon-level toughness with elastomer-like flexibility. It offers superior rebound elasticity, lower density, and faster print speeds compared to traditional TPU.

- High Rebound
- Lightweight
- Tough & Flexible
- Faster Printing Speed



Application

Sports Gear

Cushioning Parts

Robotics Joints

Drones

Available Colors (5)

A rich variety of colors to inspire creativity and make every print stand out.


White


Yellow


Black


Orange


Red

Product Parameters

Diameter	Net Weight	Tolerance	Printing Temperature
1.75 mm	1 kg	±0.02 mm	210 – 230°C

05

FUNCTIONAL & ENGINEERING

Choose for the task ahead.



MATERIALS FOR YOUR NEXT IDEA

Select carbon-fiber-filled materials, ABS, ASA or nylon for more specialized projects. Consider stiffness, surface character, temperature exposure and the printing setup, then validate the finished part.

PLA-CF / PETG-CF / ABS / ASA / PA6

EXPLORE THE MATERIAL. IMAGINE THE RESULT.

04 / COMPOSITES

PLA-CF

Rigid matte strength for functional parts.

PLA-CF combines the easy printability of PLA with added stiffness and a low-gloss carbon-fiber finish, making it ideal for structural parts, tools, and engineering prototypes.



Easy to Print

15% Carbon Fiber

Matte Texture

50–200 mm/s Printing Speed

Applications: Drone frames, tool holders, brackets, adapters, buckles, and utility hardware.

Available Colors



Black

Product Parameters

Diameter	1.75 mm
Net Weight	1 kg
Tolerance	±0.02 mm
Printing Temperature	210–240°C

PETG-CF

Tough carbon-fiber PETG for durable functional parts.

PETG-CF combines the toughness of PETG with a carbon-fiber reinforced matte finish, making it ideal for structural parts, outdoor-use components, and rugged engineering applications.



Easy to Print

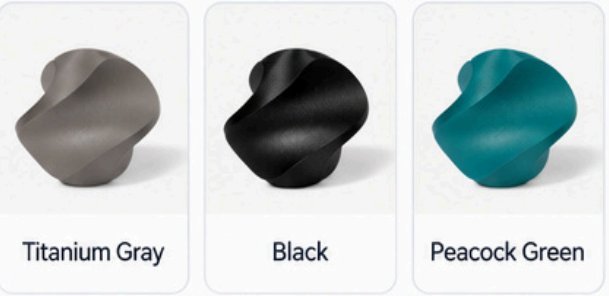
High Compatibility

Matte Texture

10% Carbon Fiber

Applications: Durable fixtures, outdoor components, brackets, housings, gears, adapters, and rugged utility parts.

Available Colors



Titanium Gray | Black | Peacock Green



Indigo | Violet | Brick Red

Product Parameters

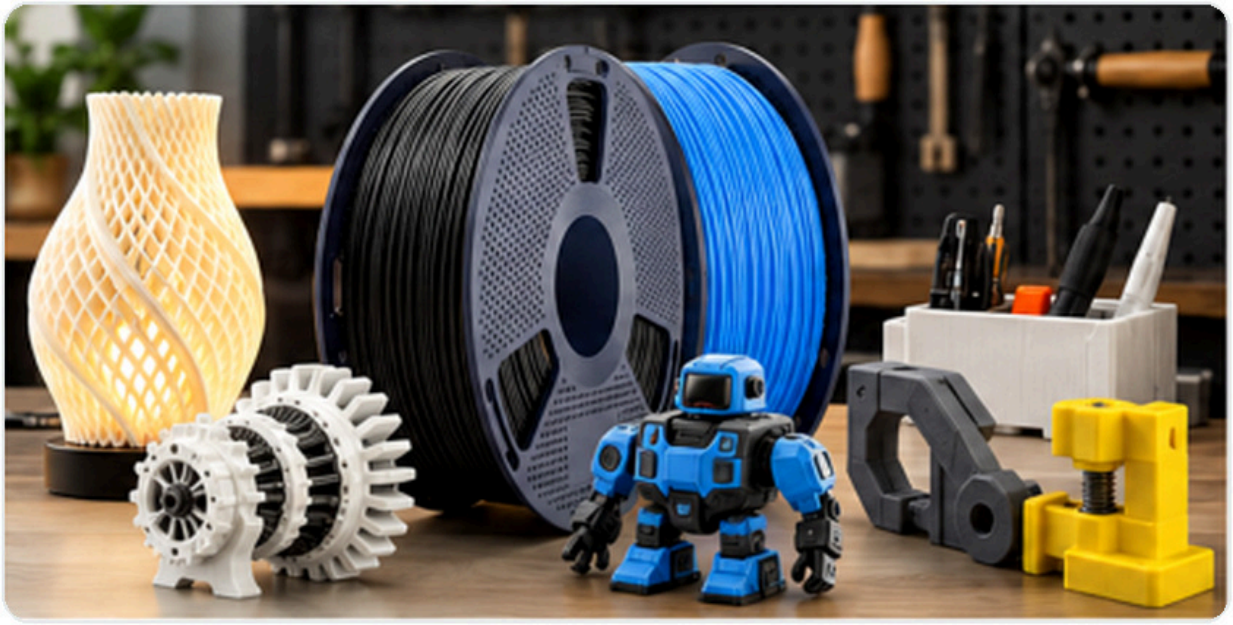
Diameter **1.75 mm**	Net Weight **1 kg**
Tolerance **±0.02 mm**	Printing Temperature **240–270°C**

ABS

Engineering material for practical parts.

1.75 mm Engineering material / Enclosed printing

ABS is a reliable engineering filament known for high toughness, heat resistance and easy post-processing. It is well suited to housings, fixtures, gadgets, decorative parts and functional prototypes when used with an enclosed printing setup.



APPLICATION REFERENCE

Gadgets / Household items / Toys / Decorations / Tools / Electronics

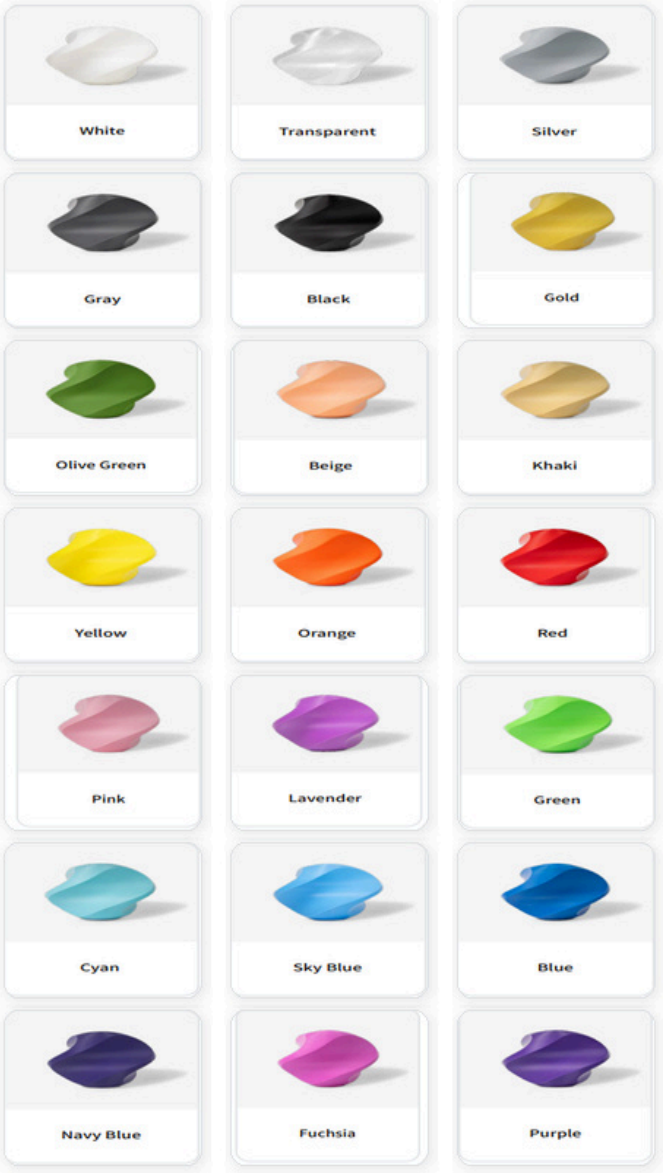
NOZZLE	HEATED BED	PRINT SPEED	COOLING FAN
250–280°C	80–100°C	40–60 mm/s	OFF

Enclosed chamber recommended for stable results and reduced warping.

Available Colors

21 COLORS

A rich variety of colors to inspire creativity and make every print stand out.



ASA

Built for outdoor performance.

1.75 mm Outdoor material / Weather resistant

ASA combines UV stability, weather resistance and balanced toughness for durable outdoor and engineering applications. It performs reliably in sunlight, rain and humid conditions, making it ideal for exterior-use parts and garden accessories.



APPLICATION REFERENCE

Birdhouse / Flower pots / Towel clip / Solar light / Mailbox parts

NOZZLE	HEATED BED	PRINT SPEED*	PRINT ENVIRONMENT
240-270 °C	90-100 °C	<220 mm/s	Enclosed preferred

Excellent UV, weather and water resistance for long-term outdoor use.

Available Colors

06 COLORS

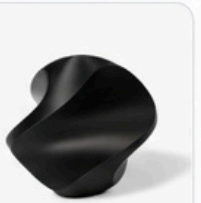
A rich variety of colors to inspire creativity and make every print stand out.



White



Gray



Black



Red



Green



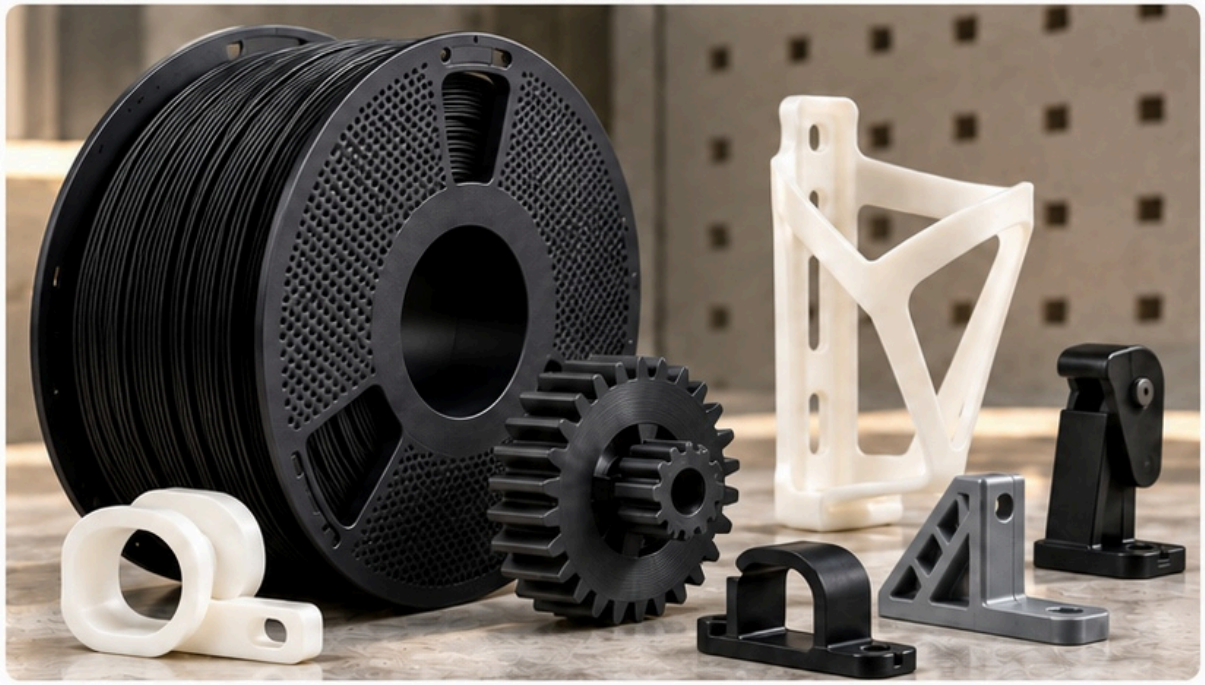
Blue

PA6

Nylon for engineering development.

1.75 mm Nylon material / Functional engineering

PA6 is an engineering nylon developed for strength, toughness and wear resistance. After proper drying it delivers low-warp printing, durable mechanical performance and smooth results for gears, fixtures and practical utility parts.



APPLICATION REFERENCE

Gears / Bottle cages / Clamps / Cable clips / Utility parts

Available Colors

04 COLORS

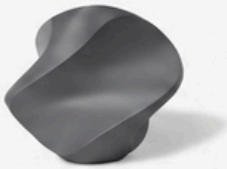
A rich variety of colors to inspire creativity and make every print stand out.



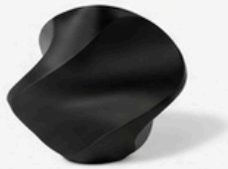
Transparent



White



Gray



Black

NOZZLE	HEATED BED	PRINT SPEED*	DRYING
250-285 °C	100-110 °C	≤200 mm/s	80 °C for 12-24 h

Dry filament thoroughly before printing for best strength and surface quality.

Material guide.

Compare the material family and the initial printing profile at a glance.

MATERIAL	FINISH / CHARACTER	NOZZLE °C	BED °C	SPEED mm/s*	FAN / SETUP
PLA	Everyday PLA	190-230	45-65	≤300	ON
PLA+	Modified PLA	190-230	45-65	≤300	ON
PLA High Speed	Flow-optimized PLA	190-230	45-65	≤300	ON
PLA Matte	Low-gloss matte	190-230	45-65	≤300	ON
PLA Translucent	Light-transmitting PLA	Profile	Profile	Profile	Confirm grade
PLA Silk	Solid colors / silk sheen	190-230	45-65	≤200	ON
PLA Silk Dual-Color	Two-color silk	190-230	45-65	≤200	ON
PLA Silk Tri-Color	Three-color silk	190-230	45-65	≤200	ON
PLA Silk Quad Color	Four-color silk	190-230	45-65	≤200	ON
PLA Metallic	Metallic appearance	190-230	45-65	≤300	ON
PLA Wood	Wood-fiber texture	190-230	45-65	≤200	ON
PLA Marble	Stone-like detail	190-230	45-65	≤200	ON
PLA Glow in the Dark	Light-activated glow	200-210	50-60	50-100	Nozzle 0.4 mm
PETG Basic	Practical everyday PETG	245-255	75-85	≤200	ON
PETG Matte	Low-gloss PETG	Profile	Profile	Profile	Confirm grade
PETG Marble	Stone-like PETG	240-270	75-85	≤200	ON
PETG Translucent	Light-transmitting PETG	Profile	Profile	Profile	Confirm grade
Food Safe PLA Pure (Ref.)	Food-contact PLA	190-230	35-65	<200	ON
TPU 95A	Shore 95A / flexible	210-230	35-50	≤60	ON
PEBA	Elastic thermoplastic	190-230	0-60	50-100	ON
PLA-CF	Carbon-fiber-filled PLA	190-230	45-65	≤200	ON
PETG-CF	Carbon-fiber-filled PETG	240-270	60-80	Profile	Confirm profile
ABS	Engineering material	250-280	90-110	≤200	OFF / Enclosed
ASA	Outdoor-oriented	240-280	90-100	Profile	Confirm / Enclosed
PA6	Nylon engineering material	260-300	90-110	≤200	OFF / Enclosed

* Values depend on printer, flow and model. Profile / Confirm: request the settings for the selected grade.

Ref.: Bambu PLA Pure reference profile; validate the SUPRICOLOR grade and intended food-contact use.

The right format for your project.

A little exploration. An everyday spool. A longer production run.

EXPLORE

200 g

Small projects & color trials

CREATE

500 g

Compact everyday projects

MAKE

1 kg

The core material collection

SCALE

3 / 5 kg

Selected material formats

Non-detachable spools. The core profiles are shown in 1 kg. Other formats vary by material and color; larger formats are listed for PLA, PETG, ABS and ASA. PETG Matte is shown in 1 kg. Transparent ABS is not offered in 200 g or 500 g formats. Confirm the selected format when ordering.

01 START WITH THE PROFILE

Use the current grade-specific settings. Adjust temperature, flow, cooling and speed for your printer, nozzle and model.

02 STORE WITH CARE

Keep unused filament sealed with desiccant. Follow the material- and spool-specific drying instructions.

03 CHECK THE SETUP

Check feed-path support for flexible filament and nozzle suitability for filled grades. ABS and PA6 profiles specify an enclosed chamber.

04 CONFIRM THE FINISH

Color swatches and application photos are visual references. Confirm actual shades with samples; lighting, print settings and batch can affect appearance.

EXPLORE SUPRICOLOR

What will you make next?

Bring your next idea to life with the right material, color and format. Explore the SUPRICOLOR collection and talk to us about your project.